



SABIC[®] PPCOMPOUND 8611P

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

DESCRIPTION

SABIC[®] PPcompound 8611P is an elastomer-modified mineral filled Polypropylene for automotive exterior applications. This material has been designed to combine a good stiffness and excellent impact performance with good processing and surface esthetics. This grade is UV stabilised and is suitable for painted applications also.

SABIC[®] PPcompound 8611P is a designated automotive grade.

IMDS ID: 482236763

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt flow rate (MFR)			
at 230 °C and 2.16 kg	37	dg/min	ISO 1133
Density ⁽¹⁾	985	kg/m ³	ISO 1183
Filler content	12	%	SABIC method
Mould shrinkage ⁽²⁾			
24 hours after injection moulding	0.75	%	SABIC method
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile			
Tensile modulus	1650	MPa	ISO 527/1A
stress at yield	20	MPa	ISO 527/1A
stress at break	-	MPa	ISO 527/1A
strain at break	80	%	ISO 527/1A
Flexural test			
Flexural modulus	1650	MPa	ISO 178/1A
Izod impact notched ⁽³⁾			
at 23 °C	40	kJ/m ²	ISO 180/1A
at 0 °C	30	kJ/m ²	ISO 180/1A
at -20 °C	10	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES ⁽¹⁾			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	53	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	-	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2 mm

(3) N.B.: No Break

QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO9001.